

# HA13471A, HA13472A

## Three-Phase Motor Drive with Speed Discriminator

### Description

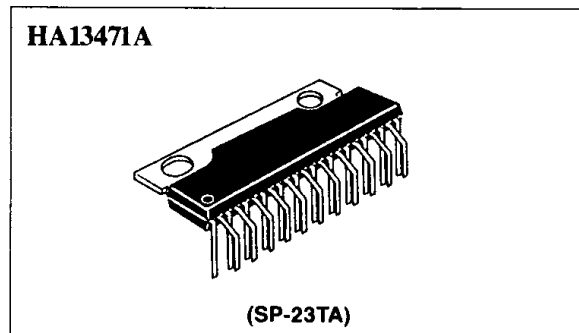
HA13471A and HA13472A are three-phase brushless DC motor drive IC of 2A/phase and 4A/phase and have following functions.

### Features

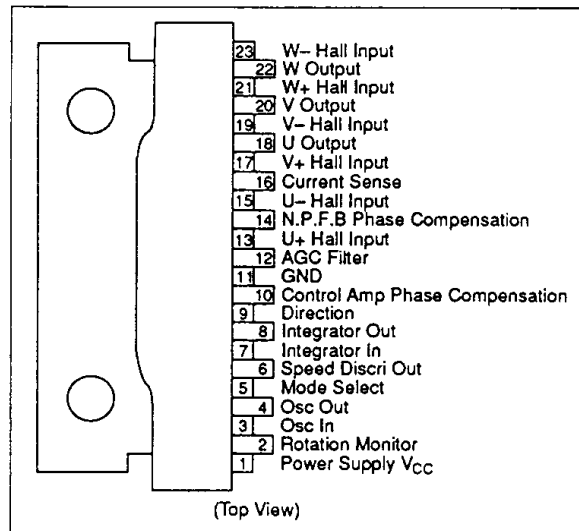
- Soft switching (No spike voltage at commutation)
- Snubberless
- Large current capability
  - 2A/phase (HA13471A)
  - 4A/phase (HA13472A)
- High efficiency. Low noise driving

### Functions

- Three phase output circuit
- Hall amp, Matrix with AGC
- Neutral point feed back
- Direction
- Output inhibit
- Oscillation circuit
- Mode select (1/4, 1/2, 1/1)
- Speed discriminator
- Integrator
- Control amp
- Current limiter
- Low voltage inhibit (LVI)
- Over temperature shutdown circuit (OTSD)



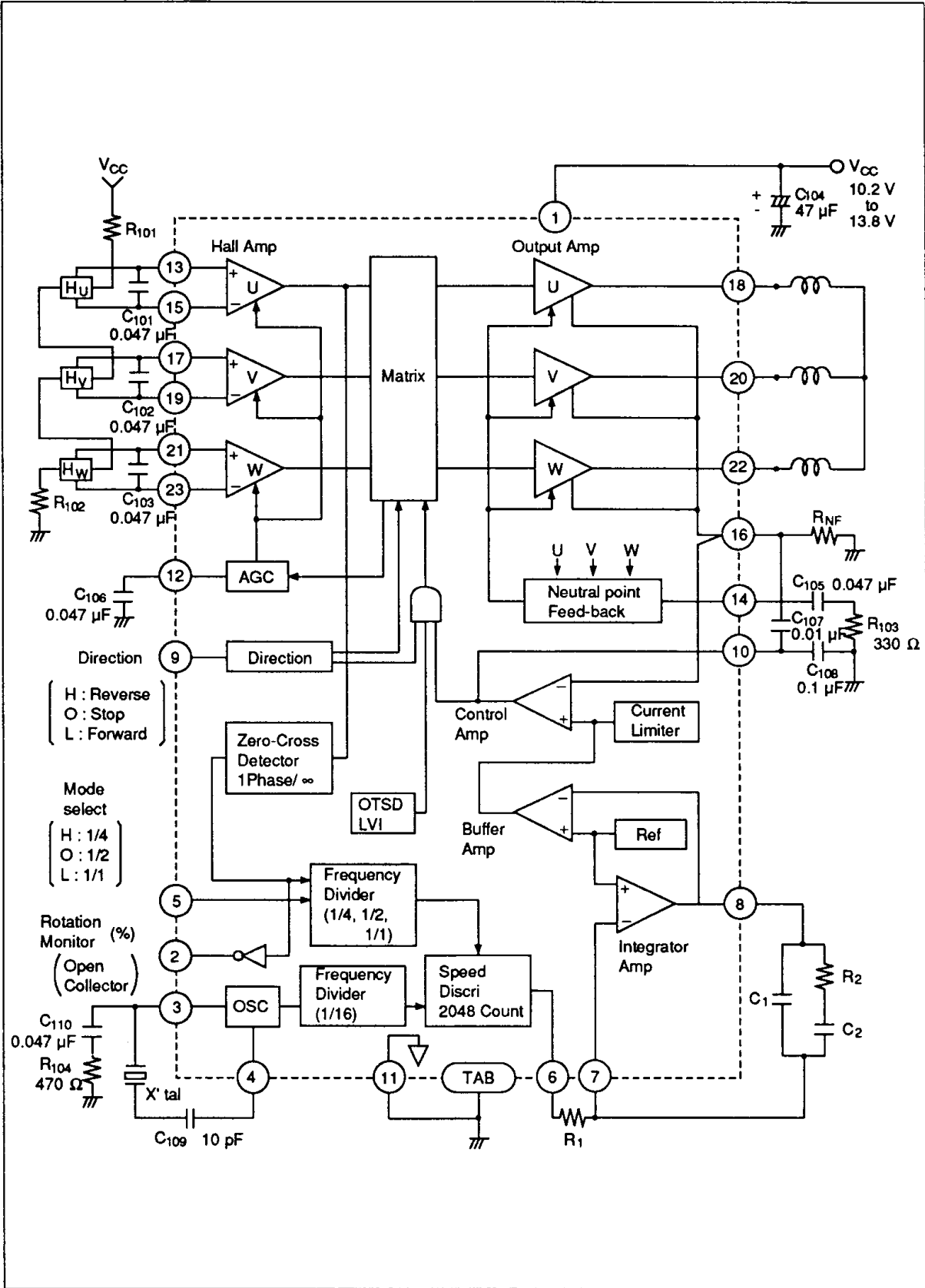
### Pin Arrangement



### Ordering Information

Type No.	Package
HA13471A	SP-23TA
HA13472A	SP-23TA

Block Diagram



# HA13471A, HA13472A

## Absolute Maximum Ratings (Ta = 25°C)

Item	Symbol	Rating		Unit	Notes
		HA13471A	HA13472A		
Supply Voltage	V <sub>CC</sub>	+15	+15	V	1
Input Voltage	V <sub>in</sub>	V <sub>CC</sub>	V <sub>CC</sub>	V	2
Output Current	I <sub>O</sub>	2	4	A	3
Power Dissipation	P <sub>T</sub>	15 (at T <sub>C</sub> = 105°C)	30 (at T <sub>C</sub> = 60°C)	W	4
Junction Temperature	T <sub>j</sub>	150	150	°C	5
Storage Temperature	T <sub>stg</sub>	-55 to +125	-55 to +125	°C	

The absolute maximum ratings are limiting values, to be applied individually, beyond which the device may be permanently damaged. Functional operation under any of these conditions is not guaranteed. Exposing a circuit to its absolute maximum rating for extended periods of time may affect the device's reliability.

- Notes:
1. Operating voltage range is 12 V ±15% (10.2 ~ 13.8 V)
  2. Applied to Hall amp, Direction and Mode select Input
  3. ASO of each power transistor is shown below. Operating locus must be within the ASO

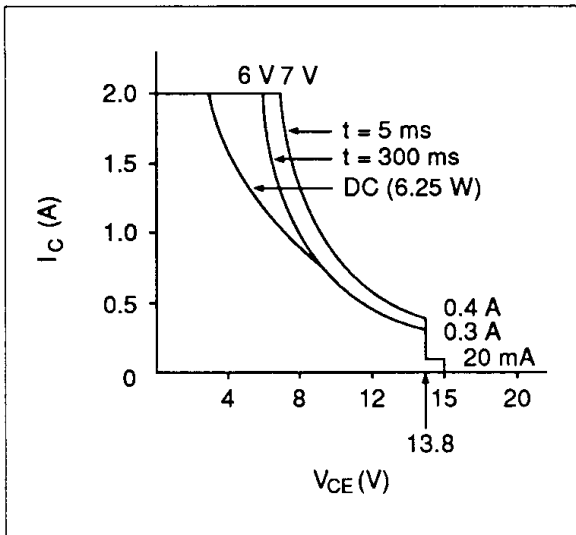


Figure 1 HA13471A

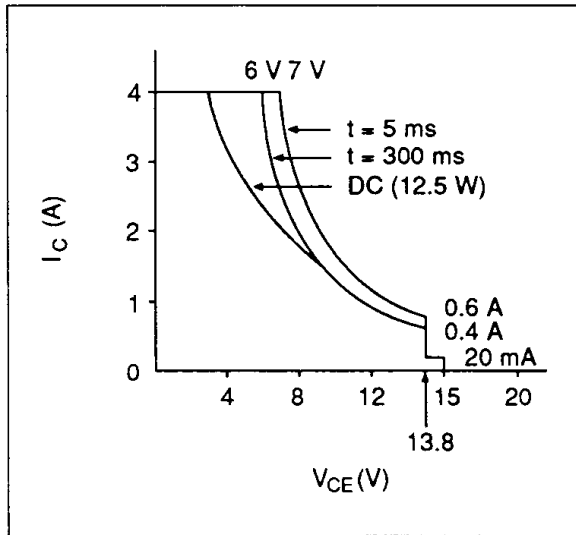


Figure 2 HA13472A

4. Thermal resistance is shown below
  - $\theta_{j-c} \leq 3^{\circ}\text{C/W}$
  - $\theta_{j-a} \leq 40^{\circ}\text{C/W}$
5. The operating junction temperature range is T<sub>opr</sub> = 0°C to 125°C

Electrical Characteristics (Ta = 25°C, VCC = 12 V)

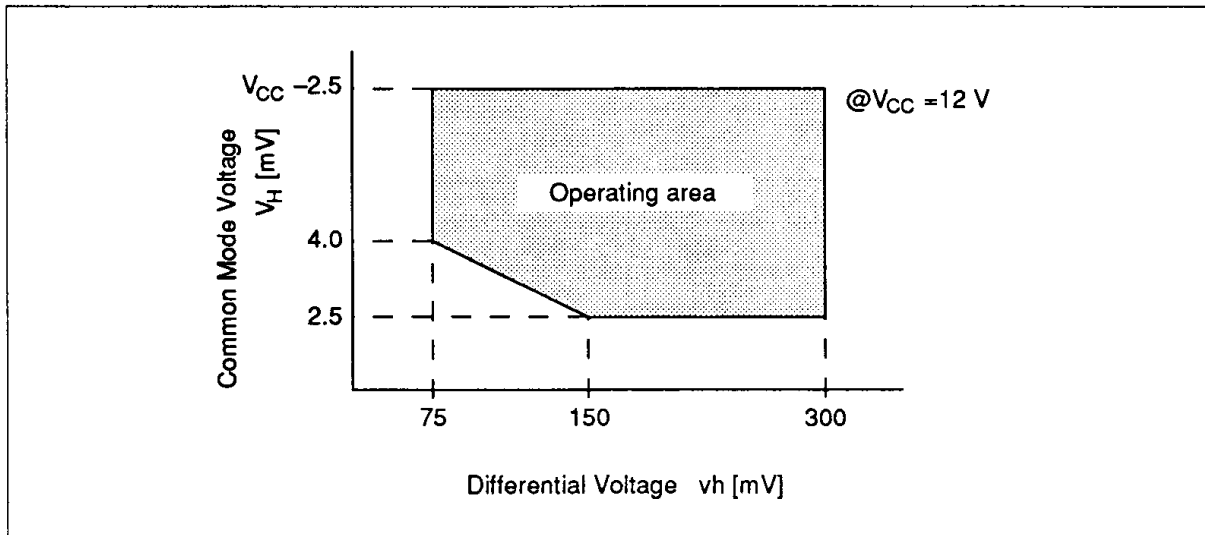
Item	Symbol	Min	Typ	Max	Unit	Test Conditions	Pins	Notes	
Dissipation current	$I_{CC}$	—	22	33	mA		1		
Hall amp	Input impedance	$R_{Hi}$	7	10	15	k $\Omega$	13, 15, 17,		
	Common mode voltage range	$V_H$	2.5	—	$V_{CC}$ -2.5	V	19, 21, 23	4	
	Differential voltage range	$v_h$	75	—	300	mV			
Output amp	Leak current	$I_{CER}$	—	—	2	mA	$V_{CE} = 15 V$	18, 20, 22	
	Saturation voltage	$V_{sat1}$	—	2.8	3.2	V	$I_O = 3.0 A (1.5 A)$		1
		$V_{sat2}$	—	1.7	2.0	V	$I_O = 0.6 A (0.3 A)$		1
Current limiter	Internal reference voltage	$V_{ref1}$	0.225	0.25	0.275	V	$R_{NF} = 1.0 \Omega$	16	
Buffer amp	Internal reference voltage	$V_{ref2}$	$V_{CC}/2$ -10%	$V_{CC}/2$	$V_{CC}/2$ +10%	V		7	
	Voltage gain	$G_{CTL}$	-2	0	+2	dB	Pin 8 to Pin 16	16	
Integrating amp	Input bias current	$I_B(ER)$	—	—	$\pm 60$	nA		7	
	Voltage swing	A+	0.55	0.7	0.85	V	$I_O = 0.5 mA$	8	2
		A-	-0.55	-0.7	-0.85	V	$I_O = -0.5 mA$		2
	Band width	BW	—	1.4	—	MHz	$G_V = 0 dB$		3
Speed discriminator	Output high voltage	$V_{OH}$	$V_{CC}$ -0.3	—	—	V	$I_O = 0.5 mA$	6	
	Output low voltage	$V_{OL}$	—	—	0.2	V	$I_O = -0.5 mA$		
	Cutoff current	$I_{off}$	—	—	$\pm 60$	nA			
	Count number		—	2048	—				
Oscillator	Frequency error	$f_{err}$	—	—	$\pm 0.1$	%	X1al $f_{osc} = 8.0 MHz$	4	
	Operating frequency	$f_{osc}$	—	—	8	MHz	X1al		
Direction	Input high voltage	$V_{IH}$	3.6	—	—	V	Reverse	9	
	Input middle voltage	$V_{IM}$	2.2	—	2.8	V	Stop		
	Input low voltage	$V_{IL}$	—	—	1.4	V	Forward		
	Input high current	$I_{IH}$	—	0.54	0.8	mA	$V_{IH} = 5.5 V$		
	Input low current	$I_{IL}$	—	-0.54	-0.8	mA	$V_{IL} = 0.0 V$		
Driver	Input high voltage	$V_{IH2}$	3.6	—	—	V	Ratio; 1/4	5	
	Input middle voltage	$V_{IM2}$	2.2	—	2.8	V	Ratio; 1/2		
	Input low voltage	$V_{IL2}$	—	—	1.4	V	Ratio; 1/1		
	Input high current	$I_{IH2}$	—	0.54	0.8	mA	$V_{IH2} = 5.5 V$		
	Input low current	$I_{IL2}$	—	-0.54	-0.8	mA	$V_{IL2} = 0.0 V$		

# HA13471A, HA13472A

## Electrical Characteristics (Ta = 25°C, V<sub>CC</sub> = 12 V) (cont)

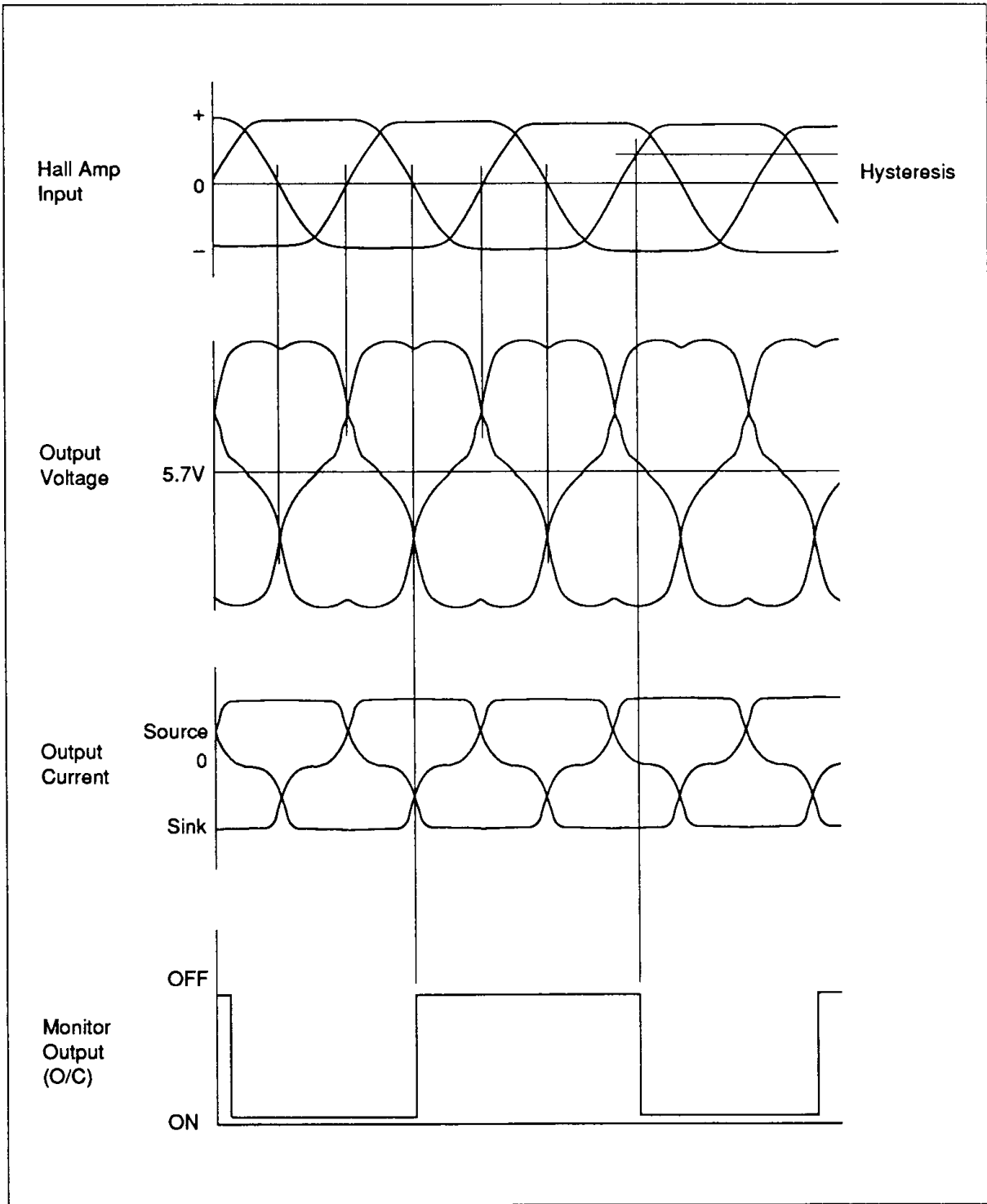
Item		Symbol	Min	Typ	Max	Unit	Test Conditions	Pins	Notes
Rotation monitor	Output leak current	I <sub>CER2</sub>	—	—	100	μA	V <sub>CE</sub> = 15 V	2	
	Output low voltage	V <sub>OL2</sub>	—	—	0.4	V	I <sub>O</sub> = 1 mA		
LVI operating voltage			—	—	8.0	V			
OTSD operating temperature			T <sub>sd</sub>	125	150	—	°C		3

- Notes:
1. Sum of upper and lower saturation voltage.
  2. Measure from V<sub>ref2</sub>
  3. Design guide only
  4. Operating area for V<sub>H</sub> and v<sub>h</sub> is shown below



**Figure 3 Hallamp Operating Area**

Timing Chart



# HA13471A, HA13472A

## External Components

Parts No.	Recommended value		Purpose	Notes
	HA13471A 3.5" × 2 disks	HA13472A 5.25" × 6 disks		
R <sub>101</sub> , R <sub>102</sub>	560 Ω	560 Ω	Hall element bias	1
R <sub>103</sub>	330 Ω	330 Ω	Stability	
R <sub>104</sub>	470 Ω	470 Ω	Oscillation stability	2
R <sub>1</sub>	470 kΩ	68 kΩ	Integral constant	3
R <sub>2</sub>	560 kΩ	560 kΩ		
R <sub>NF</sub>	0.33 Ω × 2 para	0.33 Ω × 4 para	Current detector	4
C <sub>101</sub> , C <sub>102</sub> , C <sub>103</sub>	0.047 μF	0.047 μF	Stability	
C <sub>104</sub>	≥ 47 μF	≥ 47 μF	By-pass	
C <sub>105</sub>	0.047 μF	0.047 μF	NPF phase compensation	
C <sub>106</sub>	0.047 μF	0.047 μF	AGC filter	
C <sub>107</sub>	0.01 μF	0.01 μF	CTL Amp	
C <sub>108</sub>	0.1 μF	0.1 μF	Phase compensation	
C <sub>109</sub>	10 pF ±1%	10 pF ±1%	AC-coupling	
C <sub>110</sub>	0.047 μF	0.047 μF	Stability	2
C <sub>1</sub>	0.022 μF	0.022 μF	Integral constant	3
C <sub>2</sub>	0.22 μF	0.22 μF		
D <sub>1</sub> , D <sub>2</sub> , D <sub>3</sub>	—	—	Output clamp	5
X <sup>tal</sup>	—	—	Oscillator	6

- Notes:
1. Set R<sub>101</sub>, R<sub>102</sub> in order to get Hall element output within 75 to 300 mV<sub>pp</sub>
  2. Unnecessary below 4 MHz frequency
  3. The optimum value depends on the motor (Inertia, Torque constant Rotation)
  4. Output Current is limited as shown below  

$$I_{omax} = V_{ref1}/R_{NF}$$
  5. It must be noted that some motors requires protection for speed discriminator misoperation
  6. OSC frequency f<sub>osc</sub> is determined by following equation

$$f_{osc} = \frac{16 \times 2048 \times f_H}{m}$$

$$= \frac{16 \times 2048}{m} \times \frac{No}{60} \times \frac{P}{2} \text{ (Hz)}$$

Where

f <sub>H</sub>	:	frequency of hall amp input signal
No	:	rotation Number
P	:	pole Number
m	:	frequency divider constant
		m = 1 (@ Pin 5 = Low)
		= 2 (@ Pin 5 = Open)
		= 4 (@ Pin 5 = High)

In case of large jitter of hall amp input signal, select divider constant m as follows

4 pole motor → m = 2

8 pole motor → m = 4

